

HSS-Co CX·60 + HPV® Treatment

Maschi a macchina, elica 15° - codolo passante

METRICA ISO grossa, DIN 13

Maschinen-Gewindebohrer, 15°, Überlaufschafft

METRISCHE ISO Grobegew. DIN 13

Machine taps, helix 15°, straight shank

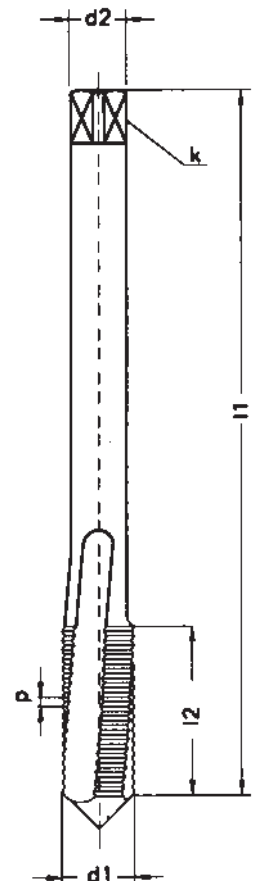
METRIC ISO coar. thread, DIN 13

DIN 376

Toil. 6H

M	p	l1	l2	d2	k	z
mm	mm	mm	mm	mm	mm	
4 x 0,70		63	13	2,8	2,1	3
5 x 0,80		70	16	3,5	2,7	3
6 x 1,00		80	19	4,5	3,4	3
8 x 1,25		90	22	6,0	4,9	3
10 x 1,50		100	24	7,0	5,5	3
12 x 1,75		110	29	9,0	7,0	3
14 x 2,00		110	30	11,0	9,0	3
16 x 2,00		110	32	12,0	9,0	3
18 x 2,50		125	34	14,0	11,0	4
20 x 2,50		140	34	16,0	12,0	4
22 x 2,50		140	34	18,0	14,5	4
24 x 3,00		160	38	18,0	14,5	4
27 x 3,00		160	38	20,0	16,0	4
30 x 3,50		180	45	22,0	18,0	4
33 x 3,50		180	50	25,0	20,0	4
36 x 4,00		200	55	28,0	22,0	4

Art. M322B



Impiego: Maschiatura di fori ciechi. Adatti per tutti i tipi di acciai e metalli non ferrosi.

Verwendung: Gewindebohren von Sacklöchern. Geeignet für alle Stählen und NE-Metallen.

Application: For tapping of blind holes in steels and non-ferrous metals.