

HSS-Co CX-60 + HPV® Treatment

Maschi a macchina, elica 40° - codolo passante

METRICA ISO grossa, DIN 13

Maschinen-Gewindebohrer, 40°, Überlaufschaft

METRISCHE ISO Grobengew. DIN 13

Machine taps, helix 40°, straight shank

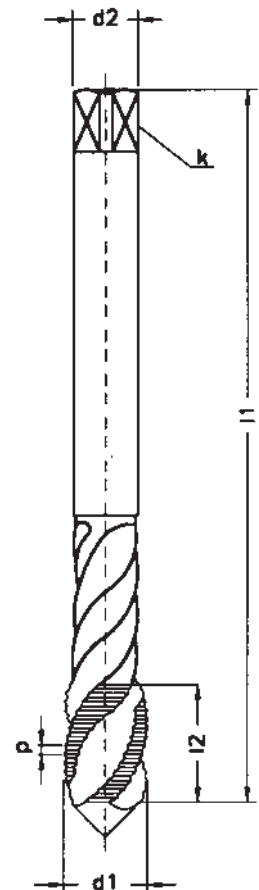
METRIC ISO coar. thread, DIN 13

DIN 376

Toil. 6H

| M | p | l1 | l2 | d2 | k | z |
|-----------|----|-----|----|------|------|---|
| mm | mm | mm | mm | mm | mm | |
| 6 x 1,00 | | 80 | 10 | 4,5 | 3,4 | 3 |
| 8 x 1,25 | | 90 | 14 | 6,0 | 4,9 | 3 |
| 10 x 1,50 | | 100 | 15 | 7,0 | 5,5 | 3 |
| 12 x 1,75 | | 110 | 18 | 9,0 | 7,0 | 3 |
| 14 x 2,00 | | 110 | 20 | 11,0 | 9,0 | 4 |
| 16 x 2,00 | | 110 | 20 | 12,0 | 9,0 | 4 |
| 18 x 2,50 | | 125 | 25 | 14,0 | 11,0 | 4 |
| 20 x 2,50 | | 140 | 25 | 16,0 | 12,0 | 4 |
| 22 x 2,50 | | 140 | 25 | 18,0 | 14,5 | 4 |
| 24 x 3,00 | | 160 | 30 | 18,0 | 14,5 | 4 |
| 27 x 3,00 | | 160 | 30 | 20,0 | 16,0 | 4 |
| 30 x 3,00 | | 180 | 36 | 22,0 | 18,5 | 4 |

Art. M322D



Impiego: Maschiatura di fori ciechi. Adatti per tutti i tipi di acciai, anche tenaci.

Verwendung: Gewindebohren von Sacklöchern. Geeignet für alle Stählen, auch feste Stählen.

Application: For tapping of blind holes in steels, even tough ones.