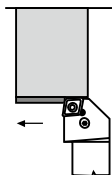
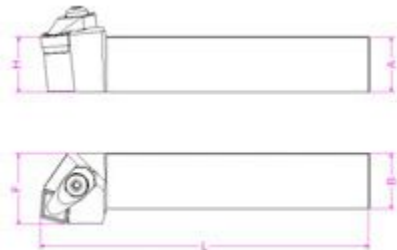


## DCBNR/L

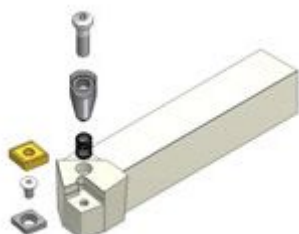
External turning tools  
Outils de tournage extérieur  
Werkzeuge für Aussenbearbeitung  
Utensilios para torneado exterior

Utensili per tornitura esterna



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di ricambio / Spare parts					
	F	H	B	A	L							
DCBNR/L 2020 K 12	25	20	20	20	125	CNM..1204	DT01N	V6020	M6210	S8012P	VD0408	CBR30
DCBNR/L 2525 M 12	32	25	25	25	150	CNM..1204	DT01N	V6020	M6210	S8012P	VD0408	CBR30

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min				
					CT4115	CT4125	CT4135	PT2320	PT4320
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	280	180	140		250
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	180	120	110		150
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	100	90	80		100
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3				180	
	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3					150
K	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3					130
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3					110
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1-3					
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3					
	NON METALLICI - PLASTICS		0,15	1-3					
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,2	1-2					30
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,15	1-2					40



A x 6



H2 - H7

