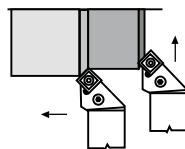
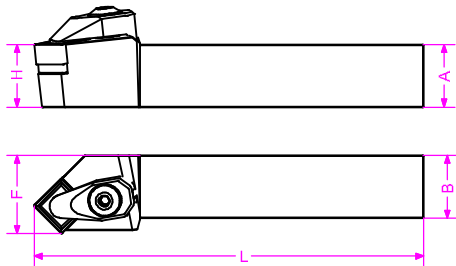


DSSNR/L

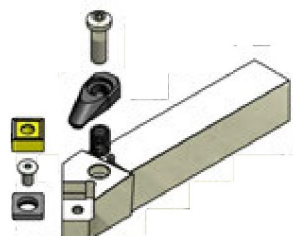
External turning tools
Outils de tournage extérieur
Werkzeuge für Aussenbearbeitung
Utensilios para torneado exterior

Utensili per tornitura esterna



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di ricambio / Spare parts					
	F	H	B	A	L							
DSSNR/L2020 K 12	25	20	20	20	125	SNM..1204	DT01N	V6020	M6210	S9012P	VD0408	CBR30
DSSNR/L2525 M 12	32	25	25	25	150	SNM..1204	DT01N	V6020	M6210	S9012P	VD0408	CBR30
DSSNR/L3232 P 12	40	32	32	32	170	SNM..1204	DT01N	V6020	M6210	S9012P	VD0408	CBR30
DSSNR/L3232 P 19	40	32	32	32	170	SNM..1906	DT04N	V6020	M6210	S9019P	VD0610	CBR30

MATERIALI - MATERIALS	HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min				
				CT4115	CT4125	CT4135	PT2320	PT4320
P ACCIAIO NON LEGATO - NOT ALLOY STEEL ACCIAIO LEGATO - ALLOY STEEL ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	120-300	0,2	1-3	280	180	140		250
	180-350	0,15	1-3	180	120	110		150
	300-330	0,15	1-3	100	90	80		100
M INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3				170	
K GHISA GRIGIA - GREY CAST IRON GHISA SFEROIDALE - SPHEROIDAL CAST IRON GHISA MALLEABILE - MALLEABLE CAST IRON	120-260	0,25	1-3					150
	160-250	0,2	1-3					130
	130-230	0,2	1-3					110
N ALLUMINIO E SUE LEGHE - ALUMINIUM RAME E SUE LEGHE - COPPER NON METALLICI - PLASTICS	60-130	0,2	1-3					
	90-110	0,15	1-3					
		0,15	1-3					
S LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY TITANIO E SUE LEGHE - TITANIUM	200-320	0,15	1-2					30
	400-1050	0,15	1-2					40



A x 11



H2 - H7

