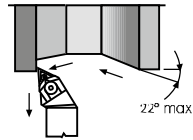
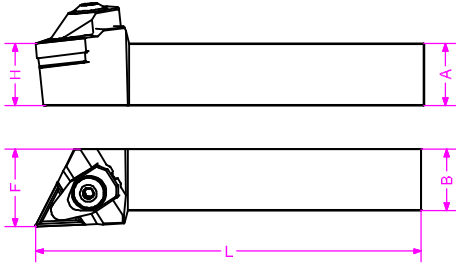


DTJNR/L

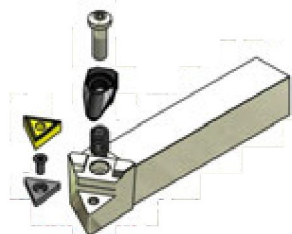
External turning tools
Outils de tournage extérieur
Werkzeuge für Aussenbearbeitung
Utensilios para torneado exterior

Utensili per tornitura esterna



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di ricambio / Spare parts					
	F	H	B	A	L							
DTJNR/L2020 K 16	25	20	20	20	125	TNM..1604	DT03N	V6020	M6210	S6016D	VD0308	CBR30
DTJNR/L2525 M 16	32	25	25	25	150	TNM..1604	DT03N	V6020	M6210	S6016D	VD0308	CBR30
DTJNR/L 3232 P 16	40	32	32	32	170	TNM..1604	DT03N	V6020	M6210	S6016D	VD0308	CBR30

MATERIALI - MATERIALS	HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min							
				CT4115	CT4125	CT4135	PT2320	PT4320			
P ACCIAIO NON LEGATO - NOT ALLOY STEEL ACCIAIO LEGATO - ALLOY STEEL ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	120-300	0,2	1-3	260	180	140		270			
	180-350	0,15	1-3	180	120	110		180			
	300-330	0,15	1-3	110	90	80		120			
M INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3				180				
K GHISA GRIGIA - GREY CAST IRON GHISA SFEROIDALE - SPHEROIDAL CAST IRON GHISA MALLEABILE - MALLEABLE CAST IRON	120-260	0,25	1-3					180			
	160-250	0,2	1-3					160			
	130-230	0,2	1-3					140			
N ALLUMINIO E SUE LEGHE - ALUMINIUM RAME E SUE LEGHE - COPPER NON METALLICI - PLASTICS	60-130	0,2	1-3								
	90-110	0,15	1-3								
		0,15	1-3								
S LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY TITANIO E SUE LEGHE - TITANIUM	200-320	0,15	1-2					30			
	400-1050	0,15	1-2					40			



A x 13



H 2 - H 7

