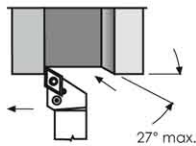
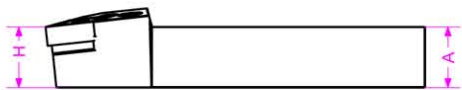


PDJNR/L

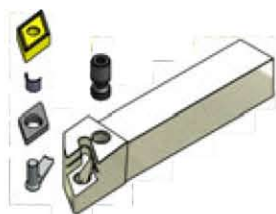
External turning tools
Outils de tournage extérieur
Werkzeuge für Aussenbearbeitung
Utensilios para torneado exterior

Utensili per tornitura esterna



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di ricambio / Spare parts				
	F	H	B	A	L						
PDJNR/L2020 K 15	25	20	20	20	125	DNM..1506	LV05	V0805	S635	S5515N	CBR30
PDJNR/L2525 M 15	32	25	25	25	150	DNM..1506	LV05	V0805	S635	S5515N	CBR30
PDJNR/L3232 P 15	32	32	32	32	170	DNM..1506	LV05	V0805	S635	S5515N	CBR30

MATERIALI - MATERIALS	HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min				
				CT4115	CT4125	CT4135	PT2320	PT4320
P ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	260	180	140	240	
ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	180	120	110	180	
ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	110	90	80	120	
M INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3				180	
GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3				180	
K GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3				150	
GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3				120	
N ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1-3					
RAME E SUE LEGHE - COPPER	90-110	0,15	1-3					
NON METALLICI - PLASTICS		0,15	1-3					
S LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-3				30	
TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-3				40	



A x 8



H 2 - H 7

