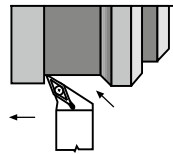
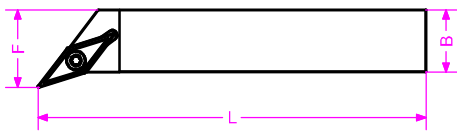
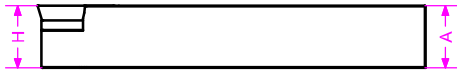


SVHBR/L - SVHCR/L

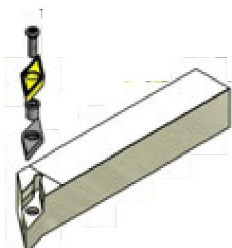
External turning tools
Outils de tournage extérieur
Werkzeuge für Aussenbearbeitung
Utensilios para torneado exterior

Utensili per tornitura esterna



Codice Code	Dimensioni / Dimensions					Inserto Insert	Parti di ricambio / Spare parts			
	F	H	B	A	L					
SVHBR/L2020 K 16	25	20	20	20	125	VBM..1604	S3516P	B0509	TX3513	BTX15
SVHBR/L2525 M 16	32	25	25	25	150	VBM..1604	S3516P	B0509	TX3513	BTX15
SVHCR/L2020 K 16	25	20	20	20	125	VCM..1604	S3516P	B0509	TX3513	BTX15
SVHCR/L2525 M 16	32	25	25	25	150	VCM..1604	S3516P	B0509	TX3513	BTX15

MATERIALI - MATERIALS	HB	fz (mm)	ap (mm)	Velocità di Taglio - Cutting Speed - Vc m/min						
				CT4115	CT4125			PT4320	WT8010	
P ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	250	180			250		
ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	150	120			180		
ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	100	80			120		
M INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3		130			140		
GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3					220	130	
K GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3					200	110	
GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3					180	150	
N ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1-3						1500	
RAME E SUE LEGHE - COPPER	90-110	0,15	1-3						400	
NON METALLICI - PLASTICS		0,15	1-3						200	
S LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-2					40		
TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-2					50		



A x 14



H2 - H7

